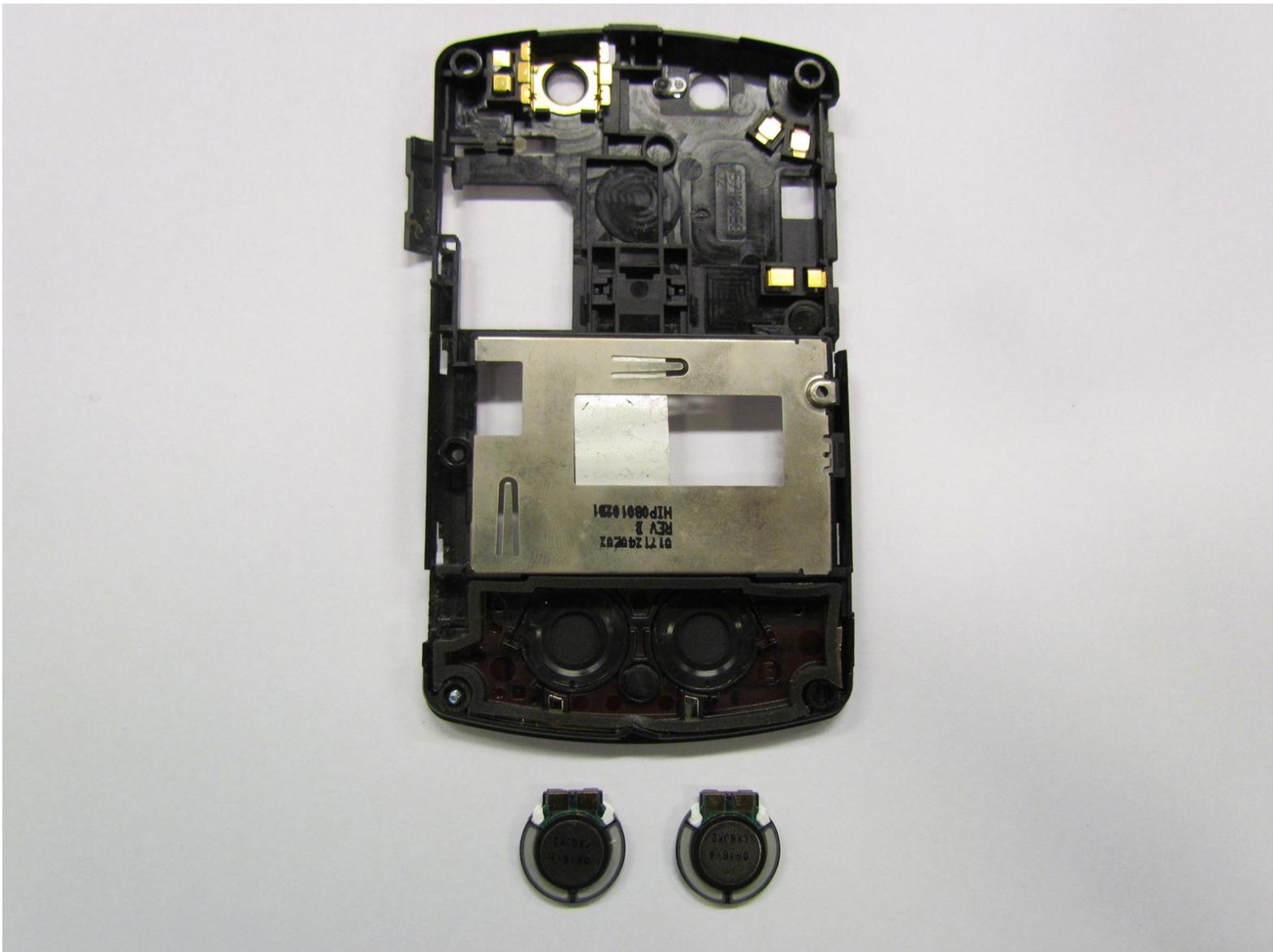




Motorola Q Global Speakers Replacement

This is a step-by-step guide of how to install a new set of speakers for Motorola Q Global.

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INTRODUCTION

This guide outlines the steps to disassemble the Q Global to access the internal speakers. It can be used to replace or repair a damaged speaker.

TOOLS:

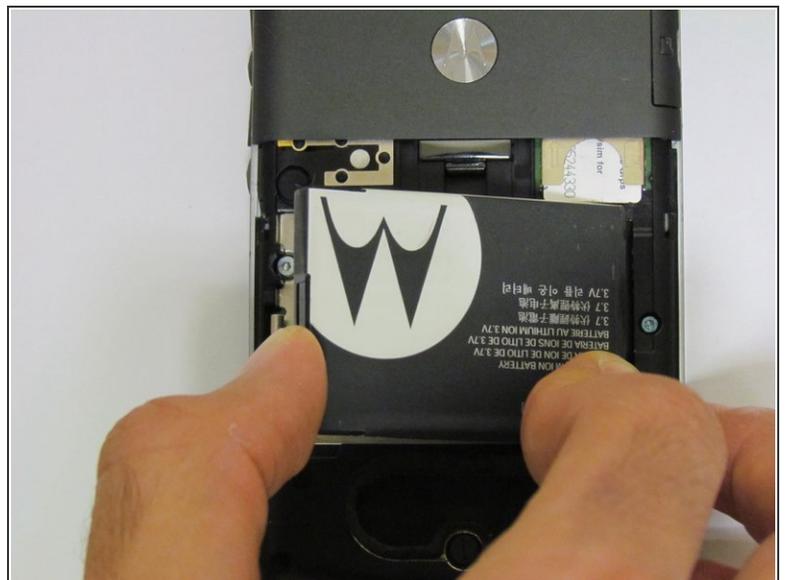
- [T5 Torx Screwdriver](#) (1)
 - [iFixit Opening Tools](#) (1)
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Step 1 — Battery



- Turn the phone face down.
- Press and hold the release button in the middle of the back panel.
- Slide the bottom panel down to remove.

Step 2



- Remove the battery pack by prying it out with a fingernail, screw driver or other opening tool at the tab shown.

⚠ When reinserting the battery, make sure the contacts in the battery are lined up with the contacts in the phone.

Step 3 — Speakers



- Press inwardly on the upper casing until it pops out of the phone.

Step 4



- Slide the upper case rightward and lift up.
- Lift the camera sticker so that it does not get damaged.

Step 5



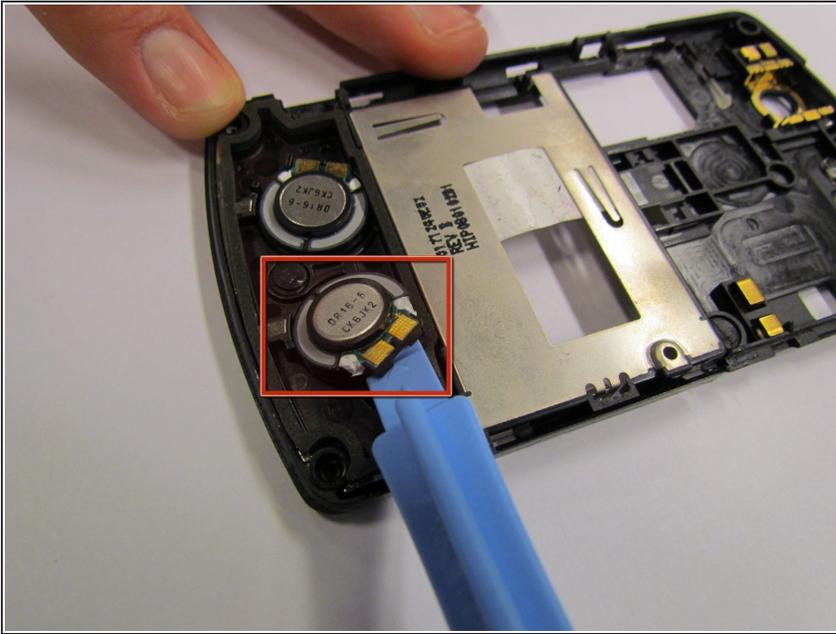
- Remove the six labeled screws with a T5 torx screw driver.

Step 6



- Once the screws are removed, use the plastic opening tool to remove the black casing.

Step 7



- Remove the speakers by using the plastic remover tool.

Step 8



- Insert the new speakers by gently pressing them down into place.

To reassemble your device, follow these instructions in reverse order.