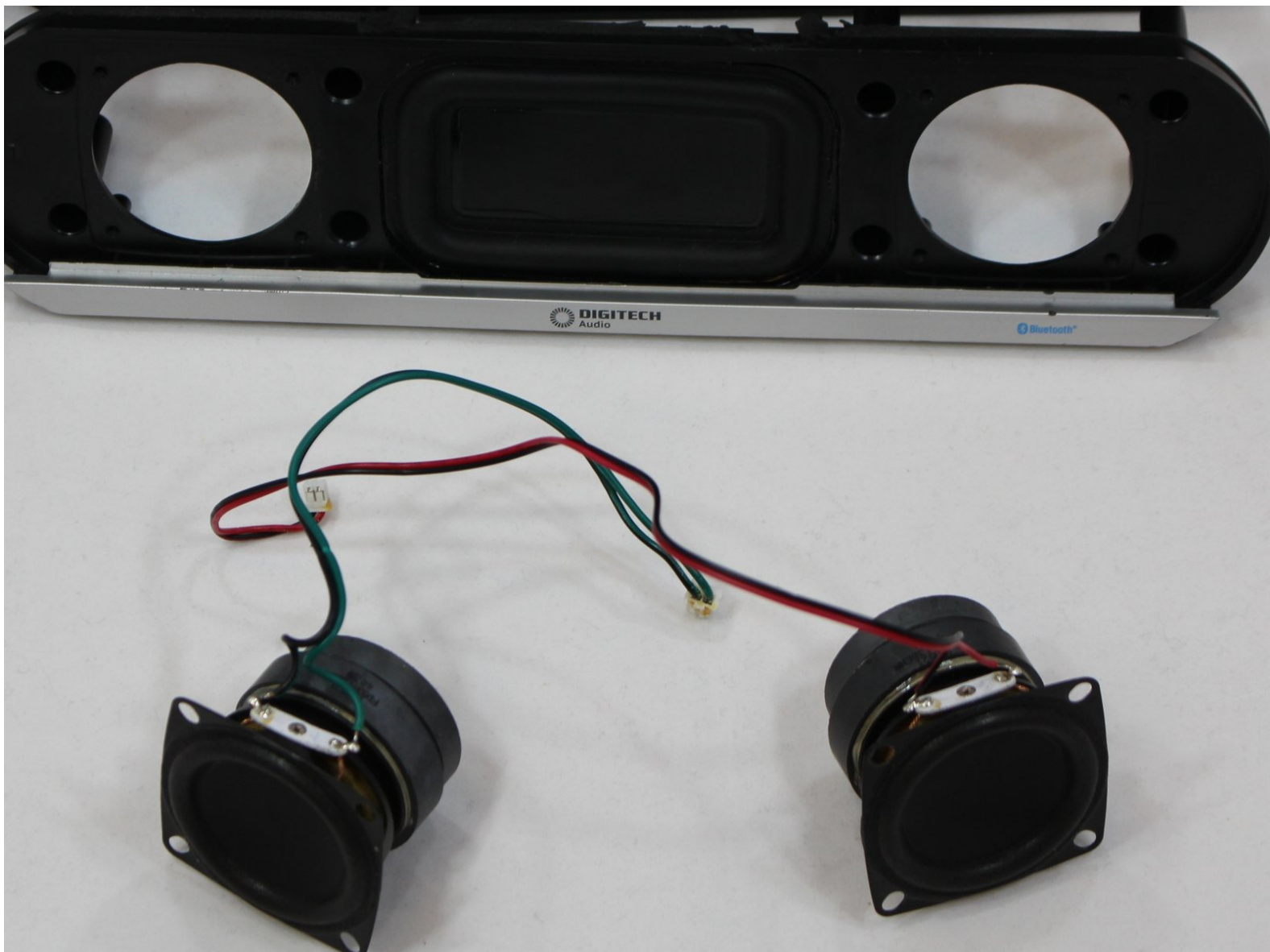# iFIXIT

Digitech XC- 5206 Dual Speaker Replacement

This guide will help users replace damaged or malfunctioning internal dual speakers.

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This document was generated on 2020-11-28 06:55:35 AM (MST).

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INTRODUCTION

This guide will help users replace damaged or malfunctioning internal dual speakers on the Digitech XC-5206 Bluetooth speaker. Please refer to <u>troubleshooting page</u> before beginning replacement guide steps.

🔧 TOOLS:

- Spudger (1)
- Phillips #0 Screwdriver (1)
  PH2
- Soldering Iron (1)
- ESD Safe Tweezers Blunt Nose (1)

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Step 1 — Dual Speaker

- Remove the front panel by forcefully placing the flat edge of the spudger in between the panel and the plastic housing.

- Angle the spudger and use your fingers to pry the panel off.
  - ⓘ You may need to use extra force.

Step 2

- Unscrew all eight 14mm screws closest to the edges of the speaker by spinning a size PH2 screwdriver in a counterclockwise motion.

- Dislodge face by holding speaker face down. Gently shake or tap front against table to fully remove face.

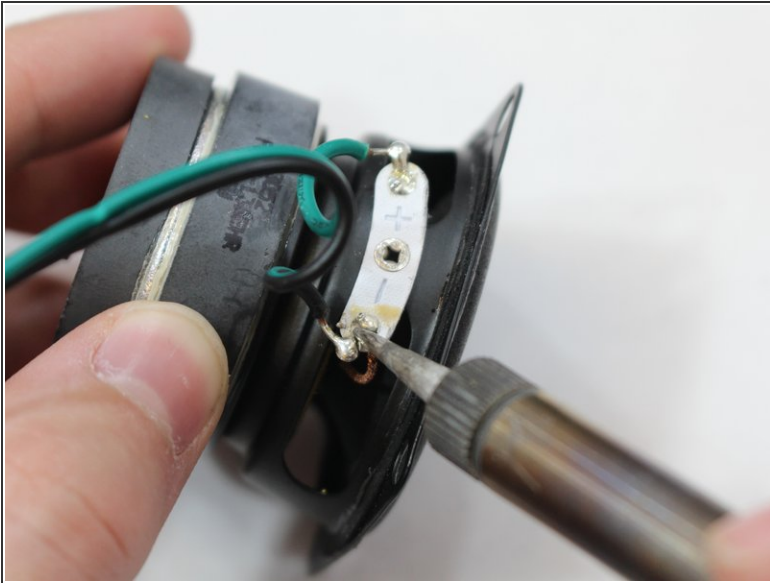 - OR grab ahold of the silver tab to pull the speaker face out. This may require force.

Step 3

- Unscrew the eight 10mm screws closest to the center of the speakers by spinning a Phillips screwdriver with a PH2 bit in a counterclockwise motion.

- Push speaker bulbs forward and out of slot.

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Step 4

- Remove green (left) and red (right) wired connection to speaker bulb using a [soldering station](#).

To reassemble your device, follow these instructions in reverse order.