

# AJS/Matchless Lightweight fitting Boyer Bransden electronic ignition

A quick and easy guide to fitting a Boyer Bransden electronic ignition system to an AJS or Matchless 250 or 350 Lightweight.

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## **INTRODUCTION**

The Wipac ignition system fitted to Lightweights can be improved with a bit of modern technology. While the standard system is OK when in perfect working order, the advance/retard mechanism is prone to wear, replacement points are expensive and the timing seems to flutter all over the place. This leads to erratic idle and poor high-speed performance. The solution is to fit an electronic ignition system that eliminates the points and mechanical advance/retard.

<u>Boyer Bransden</u> make a very neat electronic ignition system for classic motorcycles. This guide describes first how convert an AJS/Matchless Lightweight to 12V and then fit a Boyer Bransden ignition system.



# **TOOLS:**

- Flathead Screwdriver (1)
- Soldering Iron (1)
- 1/2" Ratchet Socket Extension Set (1)

# Step 1 — 12V conversion parts







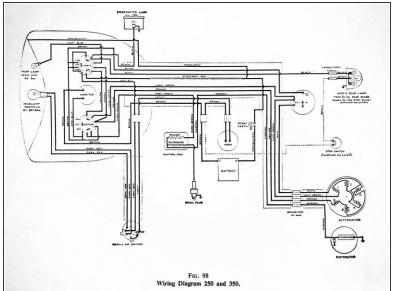
- You will need the following parts to convert your bike to 12V:
  - 12V 4Ah battery (e.g. YTX5L-BS)
  - Rubber battery strap
  - 10A in-line fuse and a selection of crimp or solder terminals
  - A single-phase (2 wire) or 3-phase (3 wire) 12V regulator rated at 150W or more. A-Reg,
    Wassell or Podtronics all fine)
  - 12V 4 ohm ignition coil
  - 12V bulbs
  - 12V horn (optional)

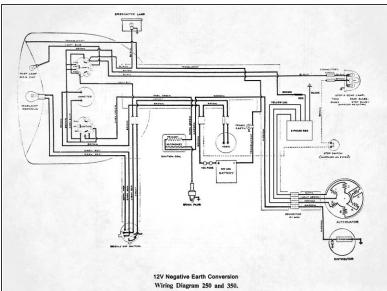
## Step 2 — Check your alternator stator



- i The alternator stator is supposed to be insulated from earth.
- Unfortunately, as the stator insulation degrades, the coil can become connected to earth. If this happens it will destroy your shiny new electronic regulator. The insulation in the picture is visibly damaged and eventually caused a short circuit...
- So, check the stator windings are free of earth with a resistance check.
- Disconnect the three alternator wires and check the resistance from any wire to earth. You should see a reading over 10k ohms.

#### Step 3 — Remove the 6V parts



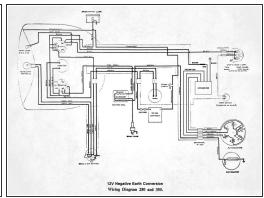


- (i) The 12V system is quite a bit simpler than the Wipac system, as there's no longer a need to switch the alternator output with the headlight. It's probably easier to refer to the differences in the wiring diagram pictures to see what needs to be removed...
- The traditional conversion uses a single phase (two wire) regulator by joining the orange & light green wires. My diagram shows a 3-phase (three wire) regulator connected to the three alternator wires, which will also work just fine.
- Disconnect and remove the 6V battery. Note the brown wire that went to the negative terminal;
  we'll be connecting the 12V battery positive terminal to it later (via a 10A fuse).
- Disconnect and remove the rectifier, noting the brown wire that went to the rectifier negative terminal (you'll be connecting the 12V regulator to this wire later...)
- Remove the orange, light green and white wires, as well as the resistance wire, from the main loom
- Remove the 6V ignition coil
- Remove the headlamp bulb, sidelight bulb, stop/tail bulb (and any other 6V bulbs)

## Step 4 — Fit the 12V battery & regulator







- Fit the regulator somewhere convenient (above or below the coil is a good option)
- Fit the new 12V battery. The widely-available 4Ah YTX5L-BS fits in the existing tray just fine. Use a bit of foam to isolate the battery from the engine vibration and a rubber strap to hold it in place.
- Connect a 10A inline fuse to the battery positive lead and connect the other side to the brown wire that previously went to the 6V battery negative terminal (for negative earth)
- To use a single-phase regulator, you need to join the orange and light green alternator wires and connect them to one of the yellow regulator wires. The white alternator wire goes to the other yellow regulator wire. To use a 3-phase regulator, connect the yellow wires to the three alternator wires. It doesn't matter which one goes to which.
- Connect the black wire from the regulator to earth (for negative earth)
- Connect the red wire from the regulator to the brown wire that previously went to the rectifier (for negative earth)
- Connect the battery negative terminal to earth (for negative earth)

## Step 5 — Fit the rest of the 12V parts



- The lights, coil and horn should all be changed for 12V items. Make sure the new coil is connected the right way round: the "-" terminal should be connected to the maroon wire that goes to the points (assuming negative earth)
- i There's no need to change the condenser if you are sticking with the Wipac points ignition.
- If you wire the system for negative earth, then you can use widelyavailable LED bulbs
- i I tried two different LED headlamp bulbs. They were nice and bright, but both failed after a few months due to the cooling fan breaking. I'd recommend only using fanless LED bulbs. I have since found that the alternator has enough output to power a proper 55/60W H4 halogen, so I just use one of those.
- If you are using negative earth, then don't forget to swap the wires to the ammeter, otherwise it'll read backwards

# Step 6 — Test it



- Switch the headlight on. The ammeter should show discharge. If it shows positive charge, you need to reverse the ammeter connections.
- Switch the headlight off, put the ignition switch to "IGN" and start the engine as usual
- The ammeter should show positive charge
- Switch on the headlight. The ammeter should still show positive charge.
- Check the horn and brake lights.
  Everything should work as normal.

# Step 7 — Electronic ignition parts





- You need convert your bike to 12 volt operation before attempting to fit electronic ignition
- Boyer don't seem to offer a standard kit for Lightweights, so speak to them first to make sure you get the right parts. The important ones are:
  - ROT00111 Rotor AJS/Matchless single
  - STA00156 NT1a 3" stator AJS/Matchless/Jubilee
  - A suitable 12V igniter box (I used a Micro Mk IV for Triumph/BSA singles)
- In addition to the electronic ignition bits, I'd recommend fitting a new spark plug and suppressor cap (5000 ohms)

## Step 8 — Modify the rotor bolt

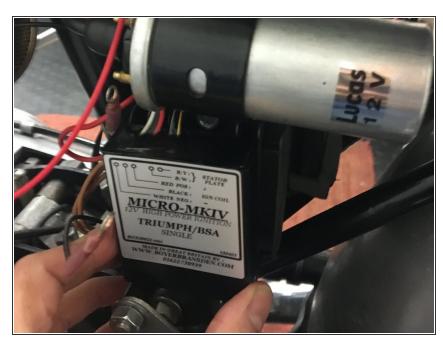






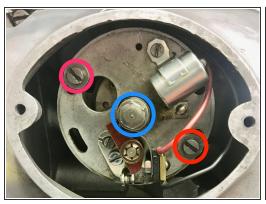
- The Boyer comes with two different rotor fixing bolts
- (i) You need the 26 TPI one
- The problem here is that both the end of the camshaft and the rotor have the same thread so the rotor won't tighten up properly onto the taper (and also makes it difficult set the timing)
- The solution is to grind away the first 6.5mm of thread of the retaining bolt to clear the thread in the rotor so it can be tightened up properly onto the taper
- Cut the bolt to 15mm
- The thread in the rotor is retained so you can still use a puller to get it off the camshaft

# Step 9 — Fit the igniter box



- Find a suitable place to fit the igniter box and connect the wires according to the instructions
- Fix the box in place with a tie-wrap
- i I used a Triumph/BSA 12V igniter box. Presumably the Norton Jubilee/Navigator 12V one would also work fine.

# Step 10 — Remove the points and cam







- Take off the points cover
- Remove the points plate screws and lift the plate away
- Remove the advance/retard mechanism retaining bolt
- To remove the advance/retard mechanism from its taper, you will need a suitable puller
- You can improvise a slide-hammer puller by using one of the long toolbox cover retaining bolts together with a washer and the heaviest socket you can find
- Screw the puller bolt into the end of the advance/retard mechanism and use the slide hammer to shock the mechanism off its taper

#### Step 11 — Fit the new rotor & stator



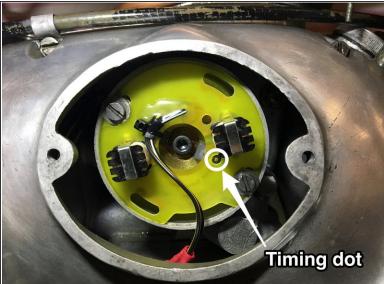




- Fit the rotor and retaining bolt. Finger tight is enough, as you will be moving the rotor to set the timing
- Now is a good time to run the Boyer trigger wires. To make life easier, solder the ends of the trigger wires to the old points wire and pull them through the hole in the crankcase. This is much quicker than taking the outer cover off...
- The stator plate should fit snugly into the points plate recess
- Fasten the stator plate with the two retaining screws just set it to the middle of the long mounting holes for now.
- (i) I found the Boyer stator was 0.5mm too large to fit into the points plate recess. If you have the same problem, draw a reference mark around the plate and file away the excess

# Step 12 — Set the timing





- Turn the engine to exactly 1/4" BTDC (or 3/16" BTDC for a late-model CSR with a 9.5:1 piston) on the firing stroke
- (i) One way to find the right timing position is with a 1/2" socket extension down the plug hole together with a dial gauge. Or you can just mark off a suitable peg in the plug hole.
- Without turning the engine, make sure the rotor fixing bolt is loose and rotate the rotor until a white timing dot appears exactly under the hole that is *clockwise* from the pickup coil
- Tighten the rotor bolt, making sure the crank doesn't move. The timing is now set.

## Step 13 — Timing check





- Fit a new spark plug
- Switch the ignition on. You should see ~3A on the ammeter for about five seconds, before the igniter shuts off the current to the coil.
- ⚠ If you see 5A or more, your coil resistance is too low. You need to change the coil for a suitable 4 ohm one to avoid damaging the igniter box.
- Start her up and go for a ride! All being well, the engine should pull cleanly and run well... If it feels fine, give it a good thrashing;-)
- if it kicks back or pinks, it's too advanced. If it pops & bangs on the overrun and lacks power, it's retarded.
- After your ride, pull the spark plug and look carefully at the earth electrode. You're looking for the heat "telltale" mark to be close to the bend. Closer to the plug body = too advanced. Closer to the tip = too retarded. The plug shown in the picture is about right.
- (i) Unleaded fuel burns a little cooler than leaded fuel, which can result in plug fouling. If your plug doesn't stay nice and clean, try a grade or two hotter plug. My CSR runs on super unleaded and tends to foul the "correct" Champion N3 plug. It is much happier with a Champion N5.
- You now have a spare Wipac points plate and advance/retard mechanism. These are almost impossible to find second-hand. Hopefully you won't need them again!

# Enjoy the ride!