



Dis/assembling Eye/Pupil Camera Housing

Creation of headset for RADlab. First: eye camera Second: pupil camera

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 **TOOLS:**

- [Pro Tech Toolkit \(1\)](#)
-

Step 1 — Dis/assembling Eye/Pupil Camera Housing



- First: Eye Camera
- Remove initial frame (crack off)

Step 2



- Remove 4 screws.

Step 3



- Remove cover to get to the PCB underneath

Step 4



- Remove two screws on the PCB.

Step 5



- Remove PCB from the base plastic piece.

Step 6



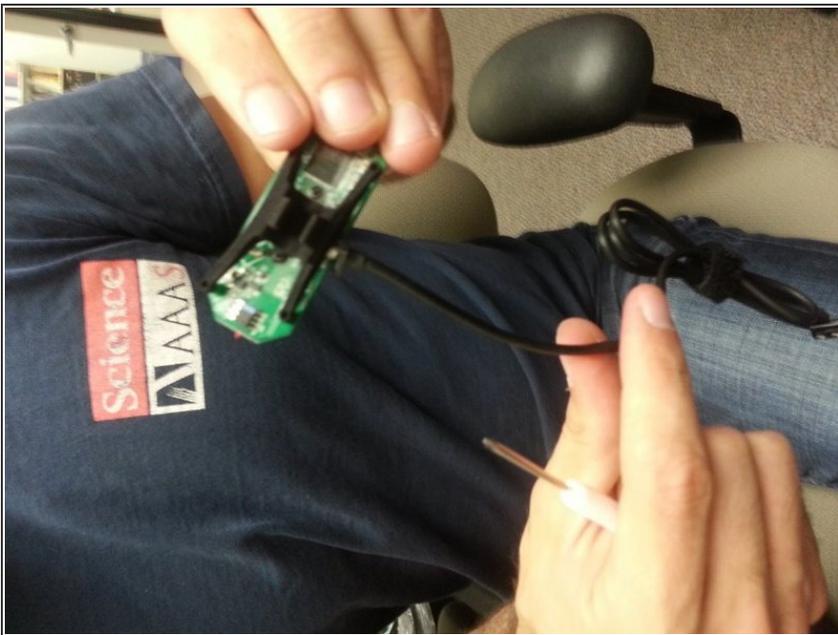
- Break base plastic piece. Cutters work well. Be careful not to snip the wire attached to the PCB.

Step 7



- Black mold (from 3D printer) piece attaches to the PCB with 4 screws.

Step 8



- Completed assembly of the eye camera.

Step 9 — Pupil camera dis/assembly



- Back of pupil camera is glued on. Remove with flat-head.

Step 10



- Remove the black frame on the front of the pupil camera.

Step 11



- Once frame is taken off the front, two screws need to be removed.

Step 12



- One screw removed from the back.

Step 13



- Front housing comes off once the screws are removed from the frame.
- Twist out the silver microphone.

Step 14



- Pull off bottom stand until it breaks off.

Step 15



- Remove rubber/plastic piece from the bottom

Step 16



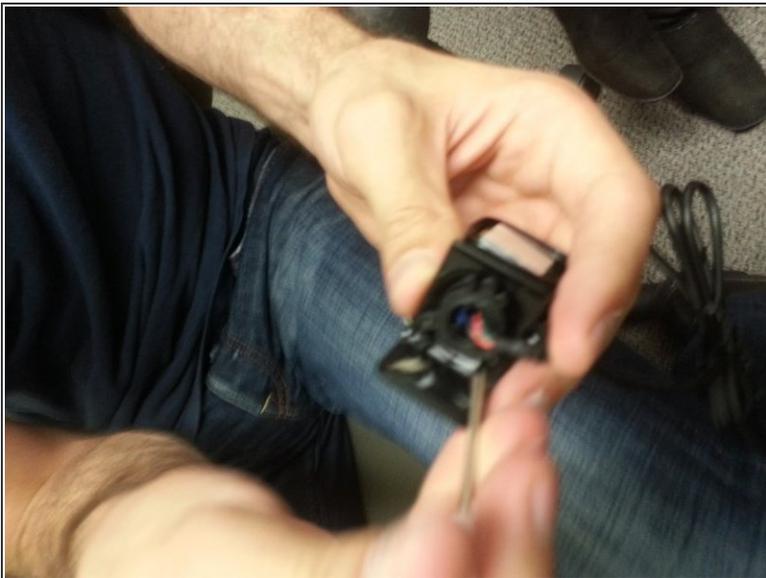
- Remove four screws from under the plastic tape (removed from last step).

Step 17



- Bottom pops off

Step 18



- Separate the metal frame from the plastic assembly.
- Avoid the cables

Step 19



- Take out PCB from the plastic housing.

Step 20



- Remove the rest of the black plastic housing.

Step 21



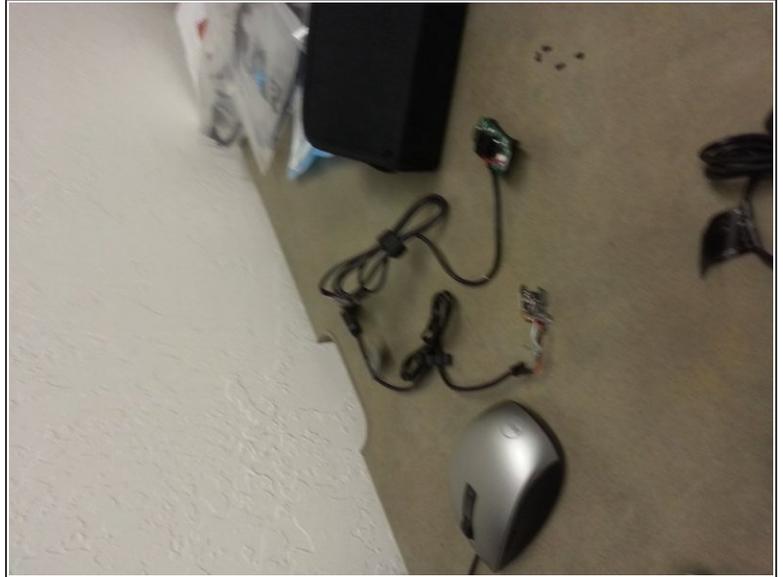
- Black plastic housing removed

Step 22



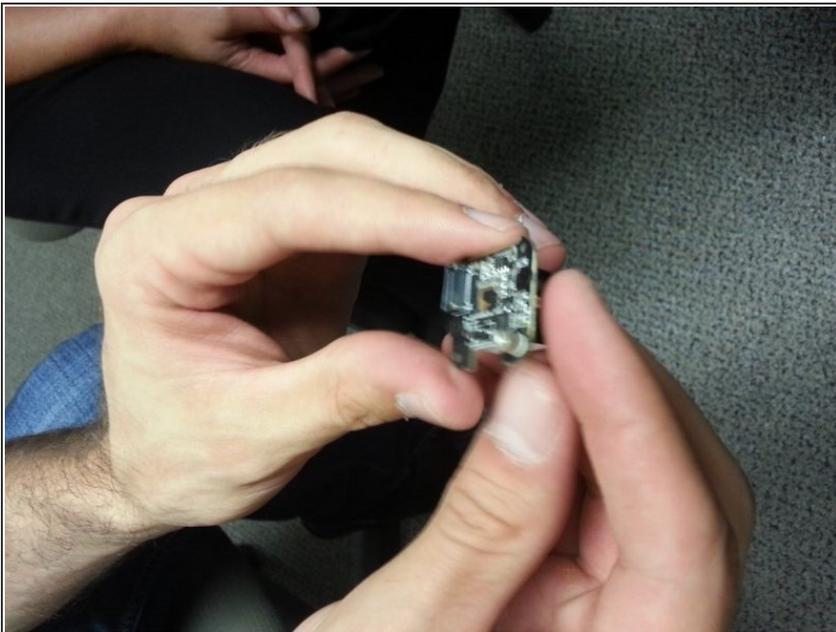
- Continue removing the black plastic housing surrounding the inner PCB.

Step 23



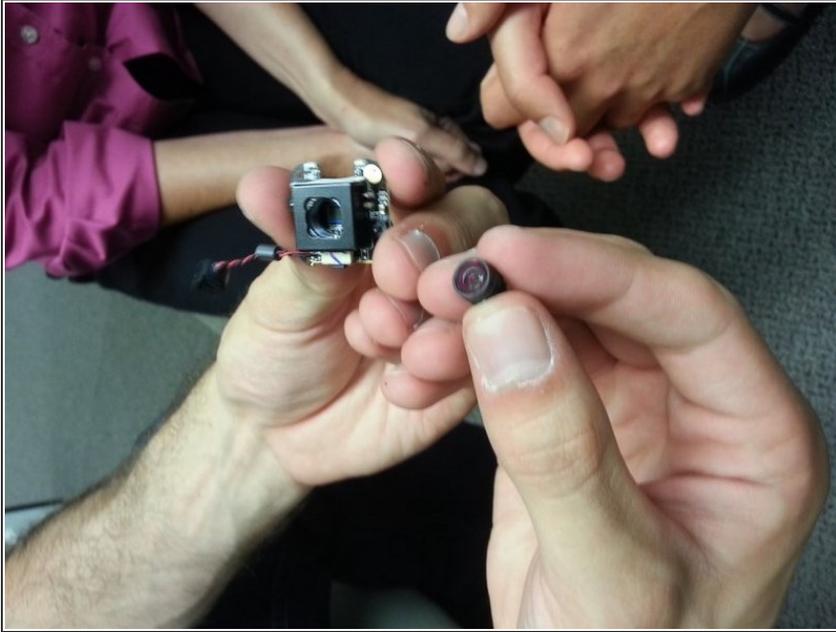
- PCB removed from the black plastic housing.

Step 24



- Autofocus assembly.
- Remove two screws from the bottom of the auto-focus PCB.

Step 25



- Unscrew the lens

Step 26



- Take out the IR filter by using a scalpel for pulling out the lens tape.

Step 27



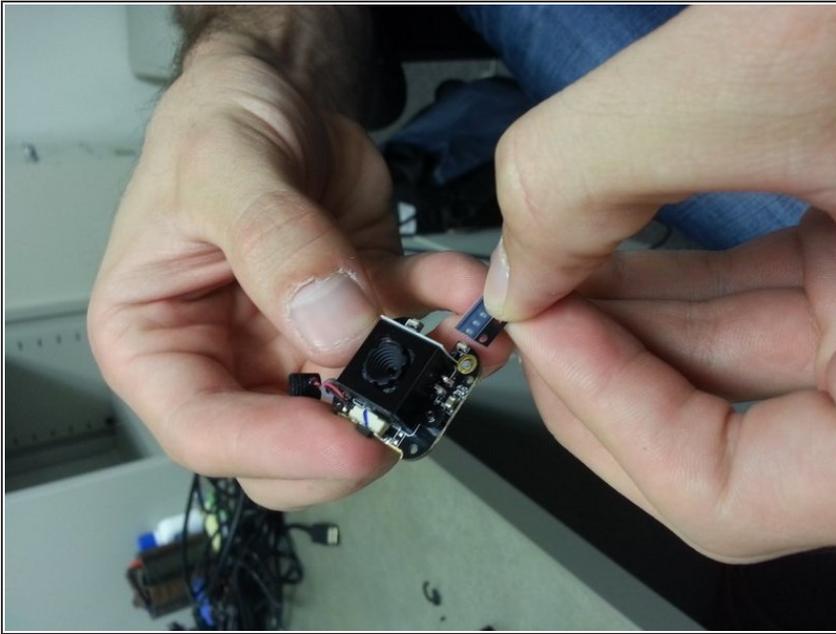
- Comparison photos of completed autofocus assembly vs in-progress autofocus assembly

Step 28



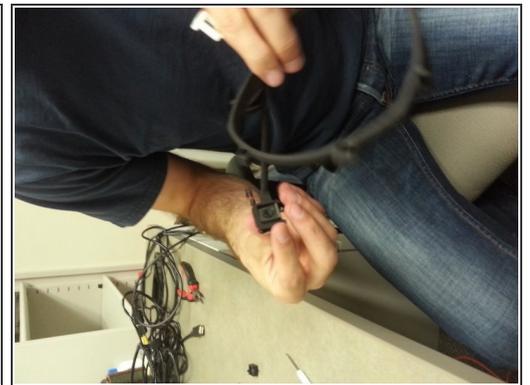
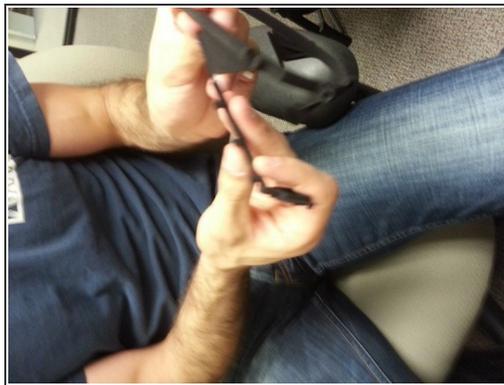
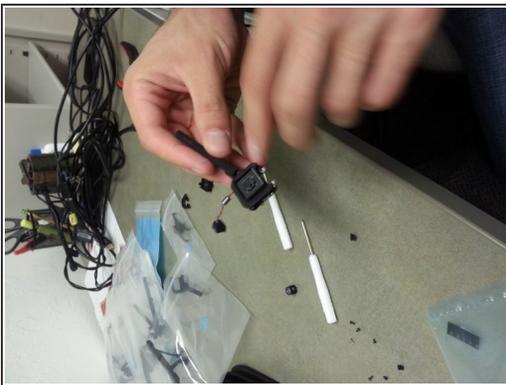
- IR LEDs replaced by SMD LED
- Soldering required here (at bottom of LED to remove).

Step 29



- SMD LED info: Thick black line is near the positive side of the LED
- Dark side (dot) is positive side on LED.

Step 30



- Insert PCB into 3d-printed frame.

Step 31



- Completed assembly.
- Sugru used for nose/head rest

To reassemble your device, follow these instructions in reverse order.