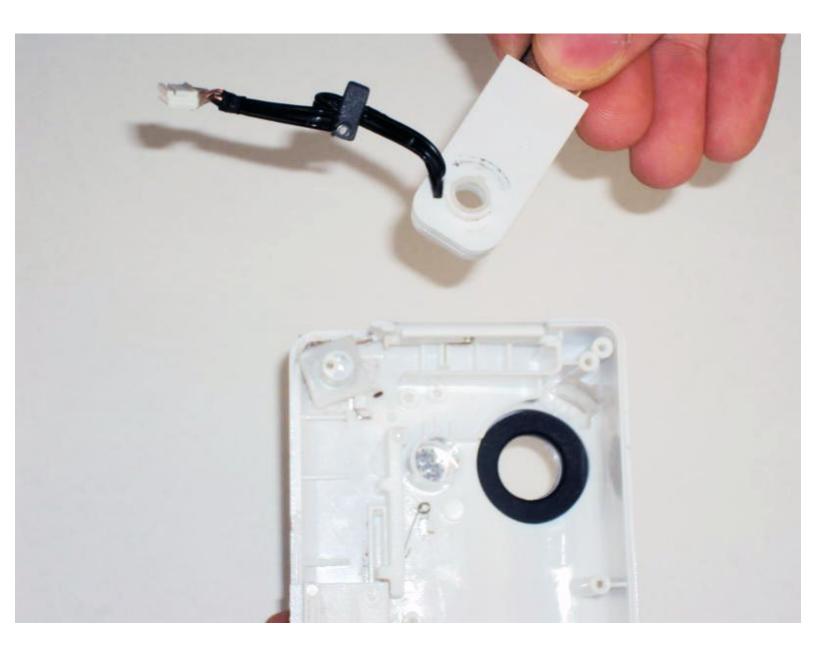


Disassembling Flip Video USB Port

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INTRODUCTION

This guide will show you how to open the outer shell of your Flip Video.



TOOLS:

- Phillips #00 Screwdriver (1)
- Tweezers (1)

Step 1 — Outer Shell





- Turn off the device and take the batteries out.
- Remove metal sticker under the LCD screen with a spudger.
 - (i) This may require a large force to pry off the glued sticker.

Step 2



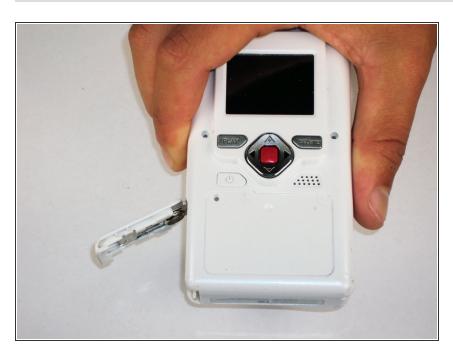
 Remove the 4 gray screw caps with the spudger. These cover the screw heads and protect from dirt or grime.



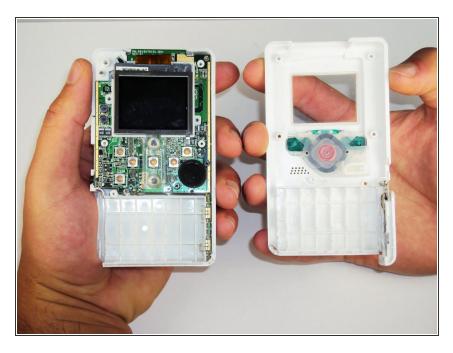


 Remove the 5 10mm screws with the #00 Phillips screwdriver. These connect the back of the outer shell to the front of the outer shell.

Step 4

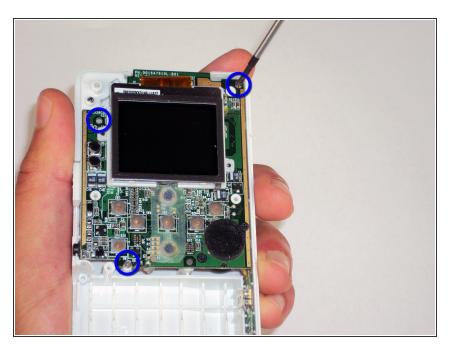


 Open battery door. This can be done by gently depressing and sliding the battery down downward.

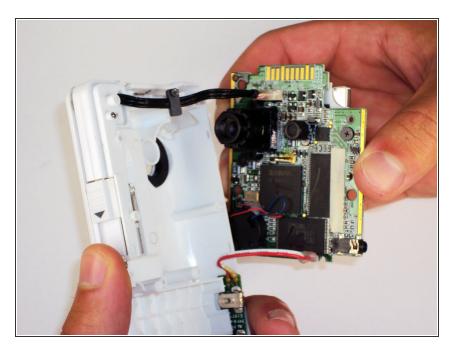


- Use the spudger to separate outer shells.
 - The spudger must be inserted between the shell halves to pry the edges apart.
 - Slowly work around the outside to separate the halves.

Step 6 — Circuit Board

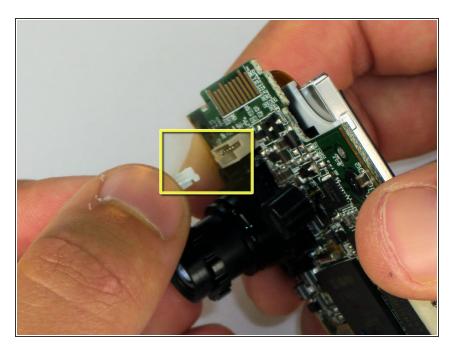


 Remove the 3 5mm screws securing the circuit board to the front shell with the #00 Phillips screwdriver.

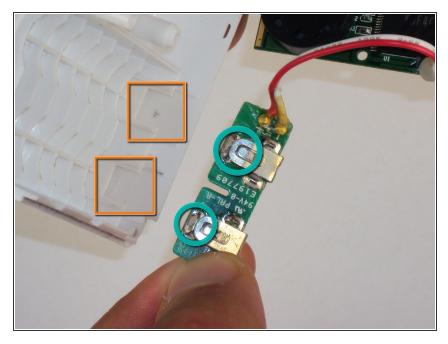


- Slowly lift the left side of the circuit board.
 - ⚠ Do not attempt to remove the circuit board completely yet. It is still connected to the device.

Step 8

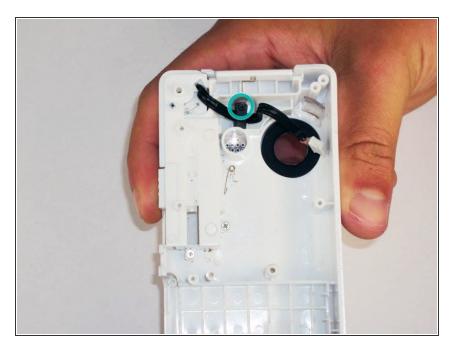


 Disconnect the USB port cable from the back side of the circuit board.



- Slide out the battery contacts.
 - Battery contacts
 - Slot where battery contacts were located

Step 10 — USB Port

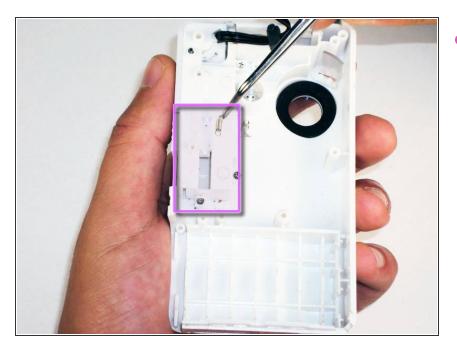


 Remove black 3mm screw that secures wire to outer shell with #00 Phillips screwdriver.

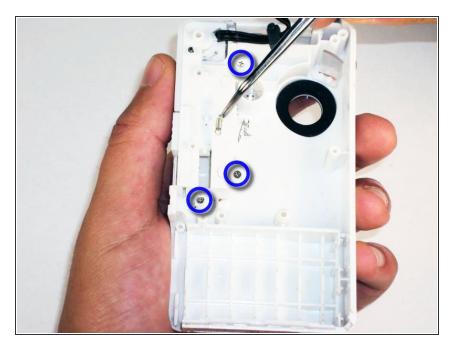


- Lift wire out of the outer shell slot.
 - The wire mount should stay attached to the wire.

Step 12

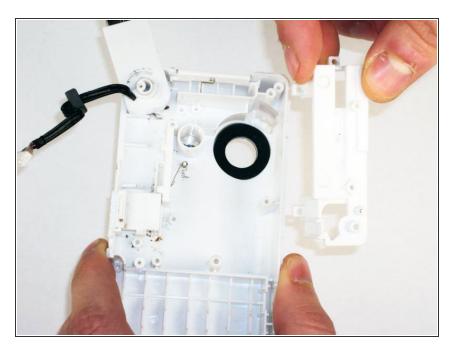


- Use tweezers to remove the spring that holds the port door shut.
 - ↑ Make sure the spring is firmly grasped by the tweezers so that it does not shoot off of the case.



 Remove the 3 screws securing USB port cover to the outer case with the #00 Phillips screwdriver.

Step 14

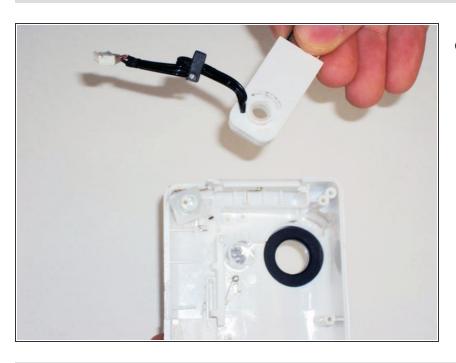


Remove the USB port cover.



Remove the USB slider.

Step 16



- Lift out the USB port slowly.
- Since the hinge is spring loaded, be careful that no pieces fall out when the port is lifted.

To reassemble your device, follow these instructions in reverse order.