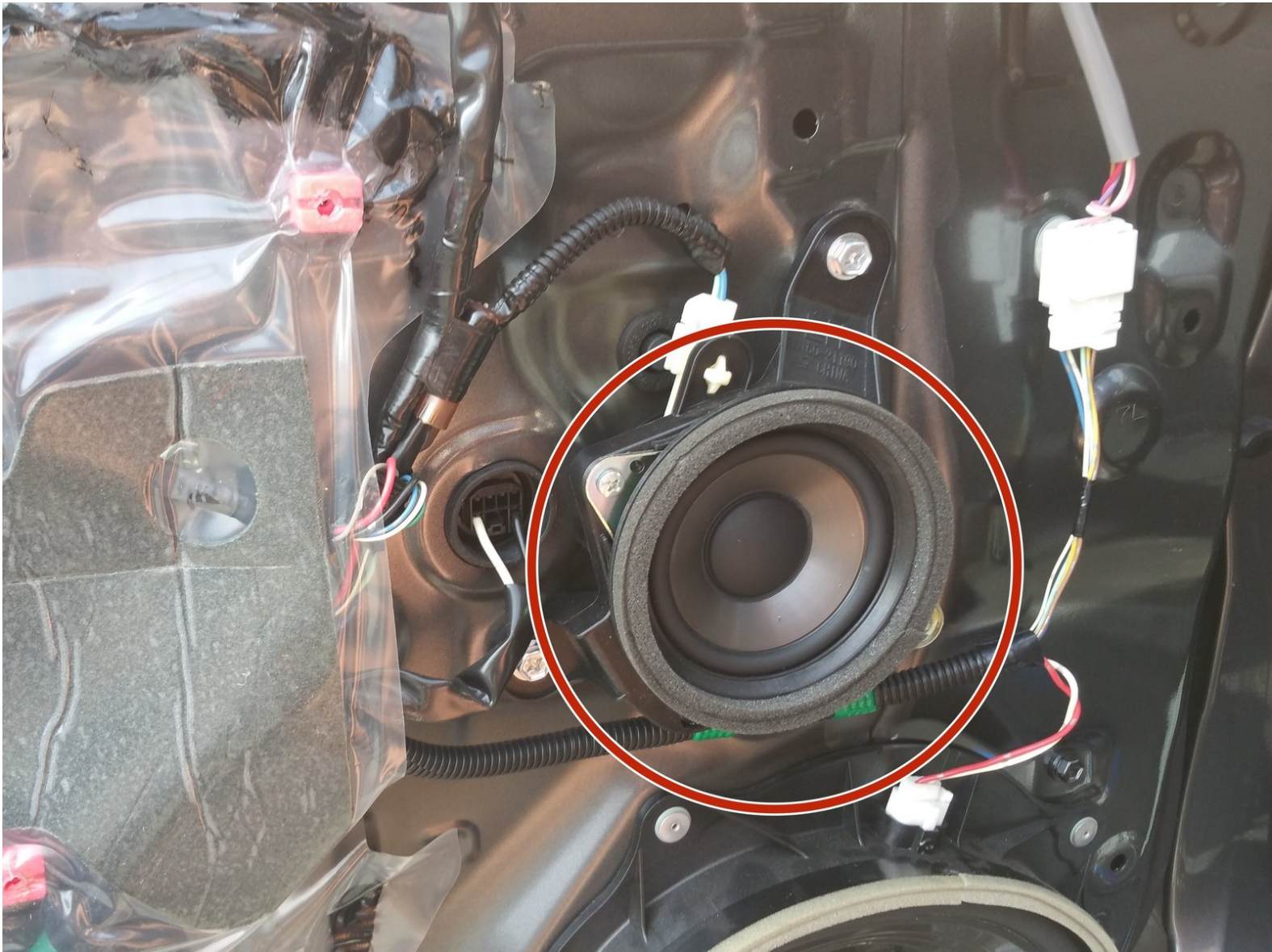




2011-2013 Scion tC Mid-Range Door Speaker Replacement

Replacing the mid range speaker located in the door frame with a stock or after market unit.

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TOOLS:

- [Phillips #0 Screwdriver](#) (1)
- [Soldering Iron](#) (1)
- [Solder](#) (1)
- [Socket 14mm](#) (1)
- [iFixit Opening Tools](#) (1)

Step 1 — Mid-Range Door Speaker



- Using plastic pry tool. Pry silver cover from handle.

Step 2



- Using plastic pry tool. Pry Control panel off which controls locking, unlocking and windows.

Step 3



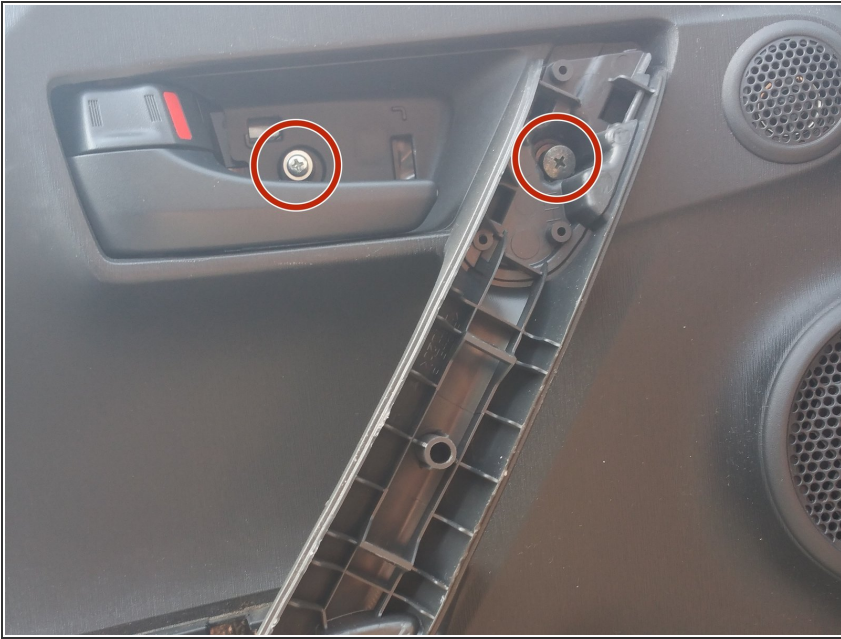
- Un-attach white header(connector) from control panel. Push side tab on side of white connector if a little stuck.

Step 4



- Using pry tool. Pry off plastic plate in section of door lock or pull handle.

Step 5



- Remove the #4 25mm screw and the #2 25mm screw on panel with a standard Phillips Screwdriver.

Step 6



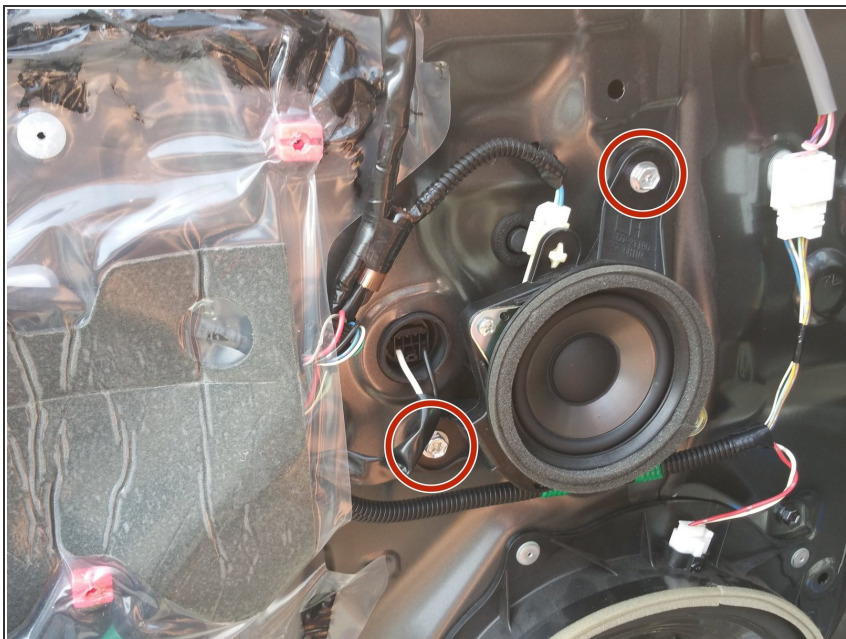
- Pry Off Full Door Panel starting at bottom and working up the side, pulling fairly hard waiting. Clicking noises are a good sign the door panel is unlocking.

Step 7



- Once door panel is free, remember to remove header from the tweeter in upper right hand corner of panel.

Step 8



- Remove bracket from door by unscrewing the two 14 mm nuts pictured here connected to the speaker unit.

Step 9



- Remove speaker from bracket by unscrewing the two #2 12mm screws using a Phillips head screwdriver.

Step 10



- Desolder wires to new speaker unit using solder wick or a desoldering tool.
- ⓘ If you don't have experience soldering, make sure to check out [this soldering guide](#).
- ⚠ Soldering uses high temperatures. Be careful not to damage the components or injure yourself in the process.

To reassemble your device, follow these instructions in reverse order.